

**RCS18X**



## IMPORTANT!

It is essential that you read the instructions in this manual before assembling, operating, and maintaining the product. Subject to technical modifications.

Safety, performance, and dependability have been given top priority in the design of your circular saw.

## INTENDED USE

The circular saw is intended to be used only by adults who have read and understood the instructions and warnings in this manual, and can be considered responsible for their actions.

The product is designed for rip- and cross-cutting of wood or similar materials up to a maximum depth of 60 mm. The product can make straight or bevelled cuts between 0 and 56 degrees. The product is to be used with the base of the tool in contact with the workpiece. It should only be used in a dry, well lit and well ventilated area.

The product is designed for handheld use. The product is not to be mounted onto a workbench. Do not use the product for cutting metal or masonry.

Do not use the product for any other purpose. Use of the product for operations different from intended could result in a hazardous situation.

## GENERAL POWER TOOL SAFETY WARNINGS

**⚠ WARNING! Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

**Save all warnings and instructions for future reference.** The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

### WORK AREA SAFETY

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

### ELECTRICAL SAFETY

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed(grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep**

**cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.

- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

### PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

### POWER TOOL USE AND CARE

- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

#### BATTERY TOOL USE AND CARE

- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.
- **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130°C may cause explosion.
- **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

#### SERVICE

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
- **Never service damaged battery packs.** Service

of battery packs should only be performed by the manufacturer or authorized service providers.

### CIRCULAR SAW SAFETY WARNINGS

#### CUTTING PROCEDURES

- **⚠ DANGER: Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing.** If both hands are holding the saw, they cannot be cut by the blade.
- **Do not reach underneath the workpiece.** The guard cannot protect you from the blade below the workpiece.
- **Adjust the cutting depth to the thickness of the workpiece.** Less than a full tooth of the blade teeth should be visible below the workpiece.
- **Never hold the workpiece in your hands or across your leg while cutting. Secure the workpiece to a stable platform.** It is important to support the work properly to minimize body exposure, blade binding, or loss of control.
- **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting tool may contact hidden wiring.** Contact with a "live" wire will also make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- **When ripping, always use a rip fence or straight edge guide.** This improves the accuracy of cut and reduces the chance of blade binding.
- **Always use blades with correct size and shape (diamond versus round) of arbour holes.** Blades that do not match the mounting hardware of the saw will run eccentrically, causing loss of control.
- **Never use damaged or incorrect blade washers or bolt.** The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

#### KICKBACK CAUSES AND RELATED WARNINGS:

- kickback is a sudden reaction to a pinched, jammed or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
- when the blade is pinched or jammed tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
- if the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

- **Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade.** Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.
- **When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw**

from the work or pull the saw backward while the blade is in motion or kickback may occur. Investigate and take corrective actions to eliminate the cause of blade binding.

- **When restarting a saw in the workpiece, centre the saw blade in the kerf so that the saw teeth are not engaged into the material.** If saw blade binds, it may walk up or kickback from the workpiece as the saw is restarted.
- **Support large panels to minimise the risk of blade pinching and kickback.** Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.
- **Do not use dull or damaged blades.** Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.
- **Blade depth and bevel adjusting locking levers must be tight and secure before making cut.** If blade adjustment shifts while cutting, it may cause binding and kickback.
- **Use extra caution when sawing into existing walls or other blind areas.** The protruding blade may cut objects that can cause kickback.

#### LOWER GUARD FUNCTION

- **Check lower guard for proper closing before each use. Do not operate the saw if lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position.** If the saw is accidentally dropped, lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.
- **Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use.** Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.
- **Lower guard may be retracted manually only for special cuts such as “plunge cuts” and “compound cuts”.** Raise lower guard by retracting handle and as soon as blade enters the material, the lower guard must be released. For all other sawing, the lower guard should operate automatically.
- **Always observe that the lower guard is covering the blade before placing saw down on bench or floor.** An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.

#### ADDITIONAL SAFETY WARNINGS

- The product is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the product by a person responsible for their safety. Children should be supervised to ensure that they do not play with the product.
- Do not use any abrasive wheels.
- Use only blade diameter(s) in accordance with the markings.

- Identify the correct saw blade to be used for the material to be cut.
- Use only saw blades that are marked with a speed equal or higher than the speed marked on the tool.
- Use only saw blades recommended by the manufacturer, which conform to EN 847-1, if intended for wood and analogous materials.
- Wear a dust mask.
- **Clamp workpiece with a clamping device.** Unclamped workpieces can cause severe injury and damage.
- Injuries may be caused, or aggravated, by prolonged use of a tool. When using any tool for prolonged periods, ensure you take regular breaks.
- The product will restart automatically if stalled. Switch off the product immediately if it stalls. Do not switch on the product again while it is still stalled, as doing so could trigger a sudden recoil with a high reactive force. Determine why the product stalled and rectify this, paying heed to the safety instructions.
- Ambient temperature range for tool during operation is between 0°C and 40°C.
- Ambient temperature range for tool storage is between 0°C and 40°C.
- The recommended ambient temperature range for the charging system during charging is between 10°C and 38°C.

#### ADDITIONAL BATTERY SAFETY WARNINGS

- To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach-containing products, etc., can cause a short circuit.
- Ambient temperature range for battery during use is between 0°C and 40°C.
- Ambient temperature range for battery storage is between 0°C and 20°C.

#### TRANSPORTING LITHIUM BATTERIES

Transport the battery in accordance with local and national provisions and regulations.

Follow all special requirements on packaging and labelling when transporting batteries by a third party. Ensure that no batteries can come in contact with other batteries or conductive materials while in transport by protecting exposed connectors with insulating, non-conductive caps or tape. Do not transport batteries that are cracked or leaking. Check with the forwarding company for further advice.

#### MAINTENANCE

- The product should never be connected to a power supply when assembling parts, making adjustments, cleaning, performing maintenance, or when the product is not in use. Disconnecting the product from the power supply will prevent accidental starting that could cause serious injury.
- When servicing, use only original manufacturer's replacement parts, accessories and attachments. Use of any other parts may create a hazard or cause product

damage.

- Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, carbon dust, etc.
- Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc., come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.
- For greater safety and reliability, all repairs should be performed by an authorised service centre.

### SYMBOLS ON THE PRODUCT



Safety alert



No-load speed



Volts



Direct current



Revolutions or reciprocations per minute



Diameter



Wood



Do not cut metals



Wear eye protection



Width of cut



Blade teeth



Regulatory Compliance Mark (RCM).  
Product meets applicable regulatory requirements.



Please read the instructions carefully  
before starting the machine.



Waste electrical products should not  
be disposed of with household waste.  
Please recycle where facilities exist.  
Check with your local authority or retailer  
for recycling advice.

### SYMBOLS IN THIS MANUAL



Note



Waiting time



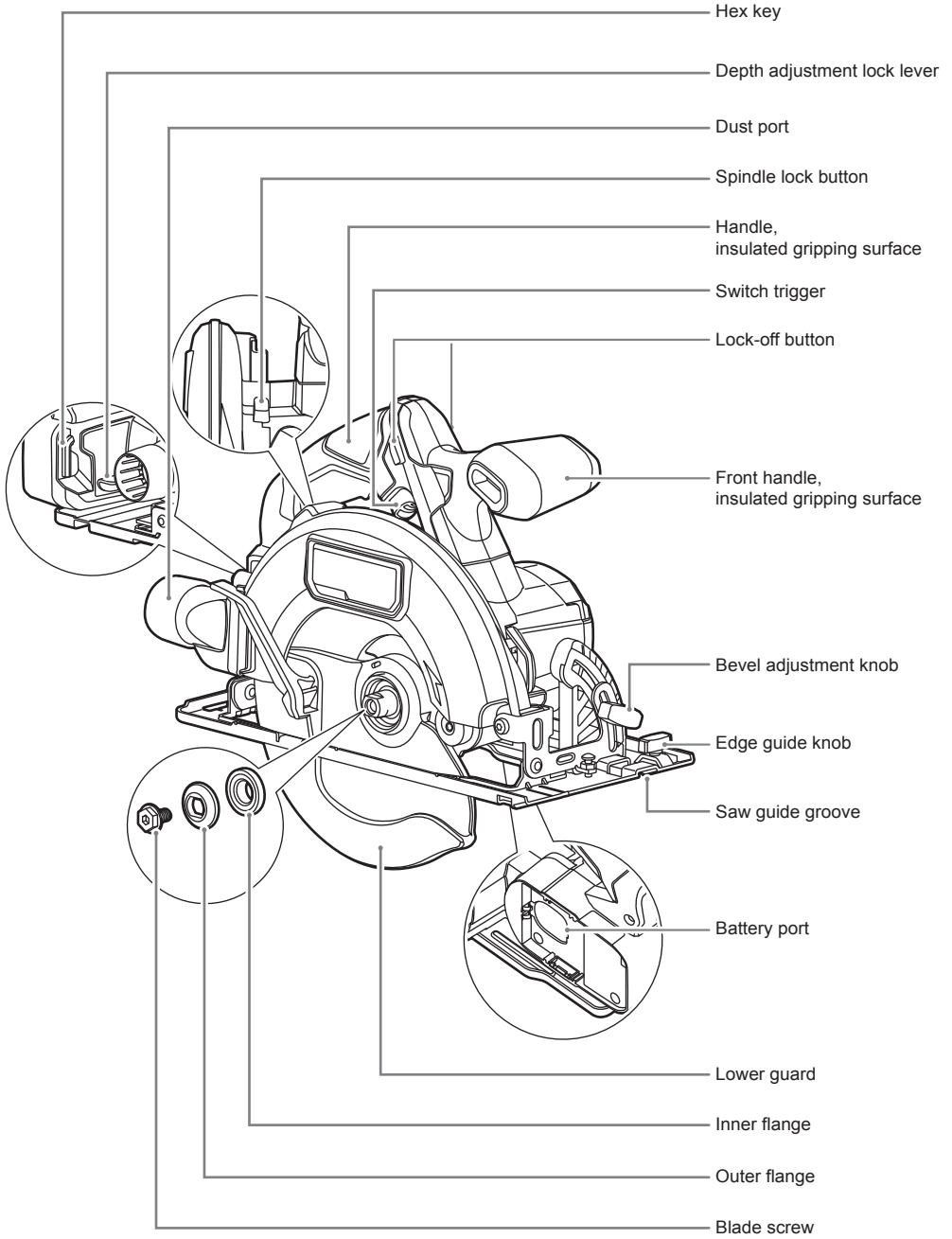
Parts or accessories sold separately

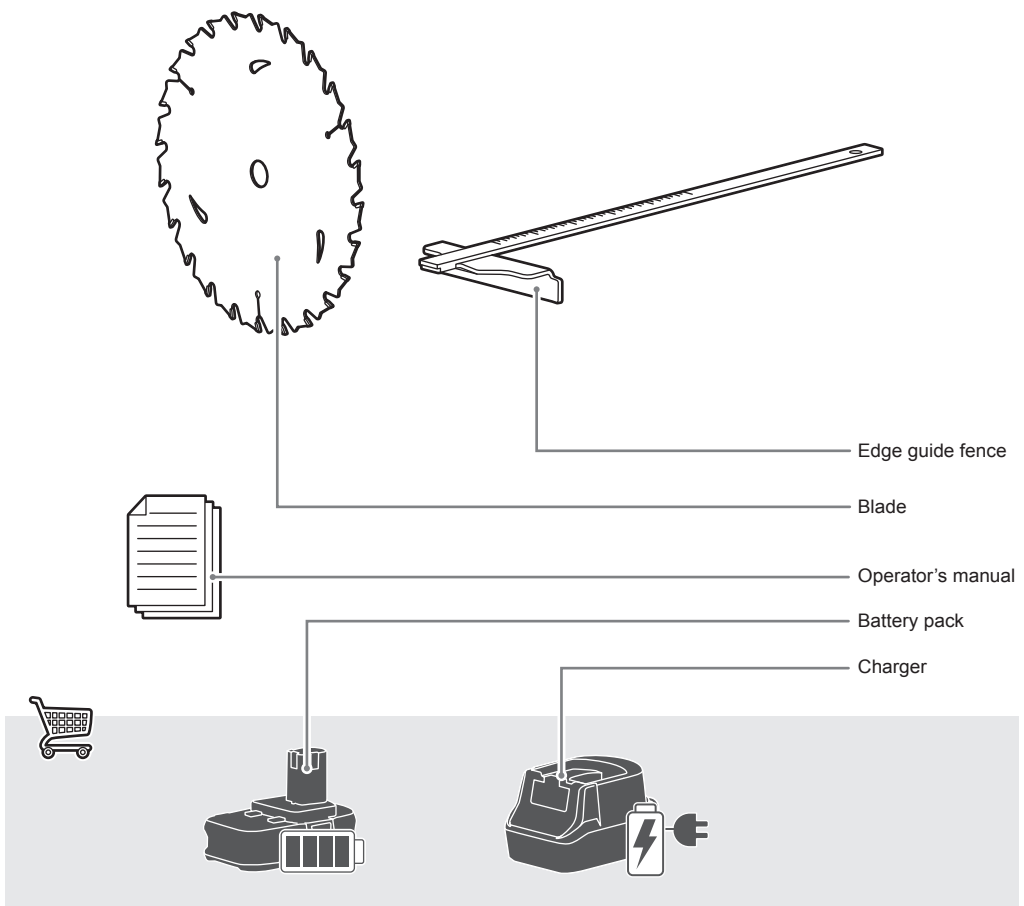


Lock



Unlock





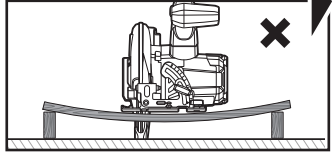
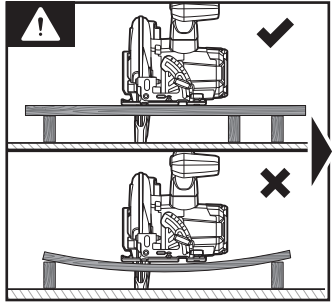
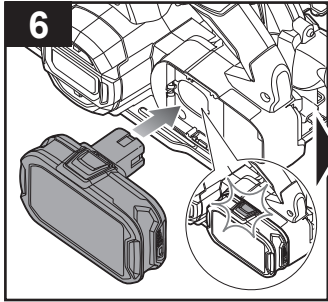
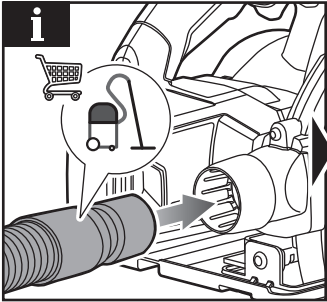
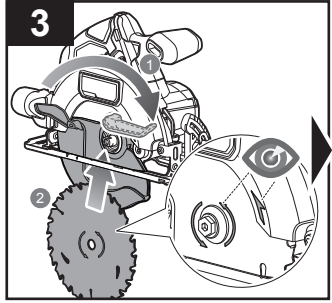
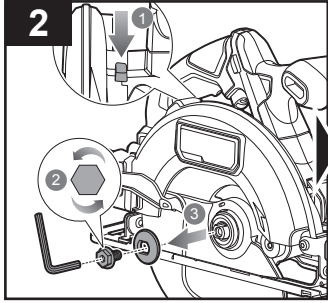
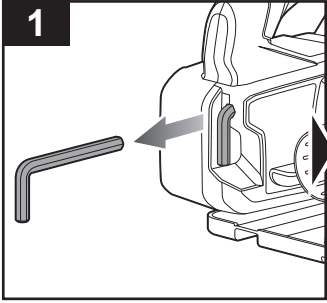
Edge guide fence

Blade

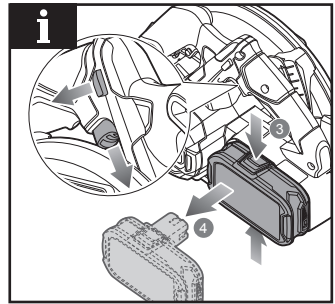
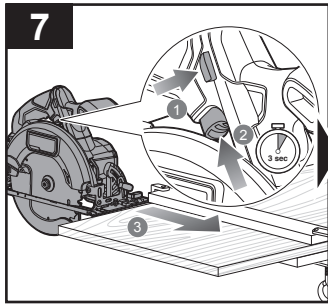
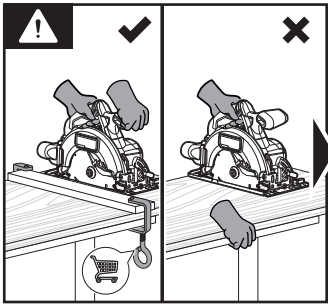
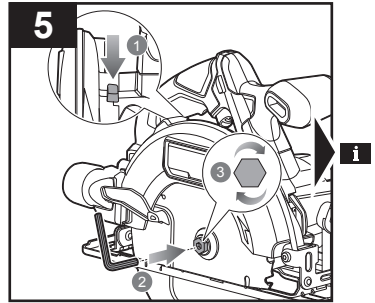
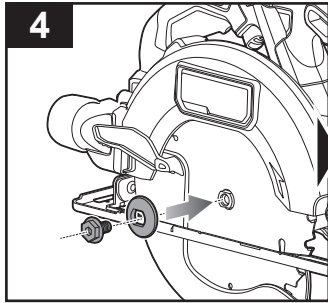
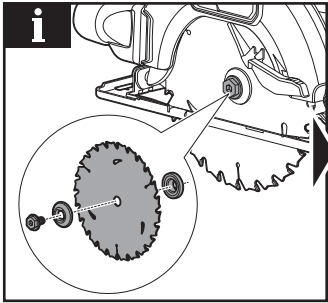
Operator's manual

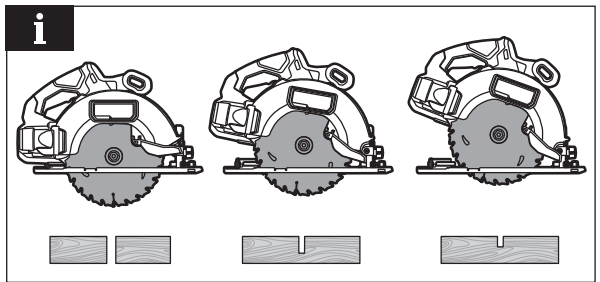
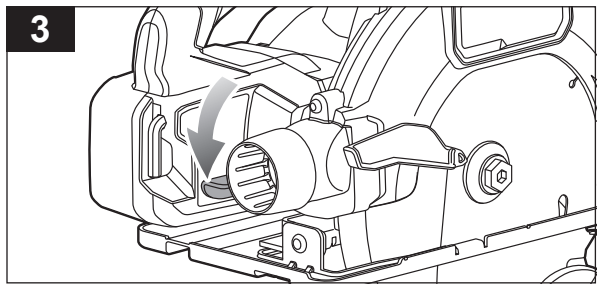
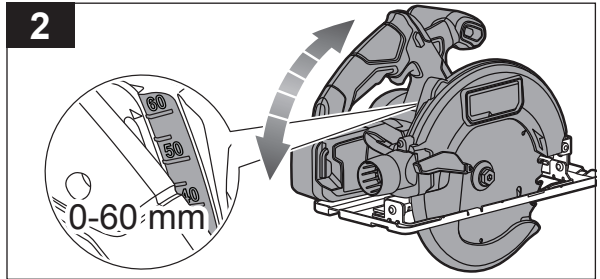
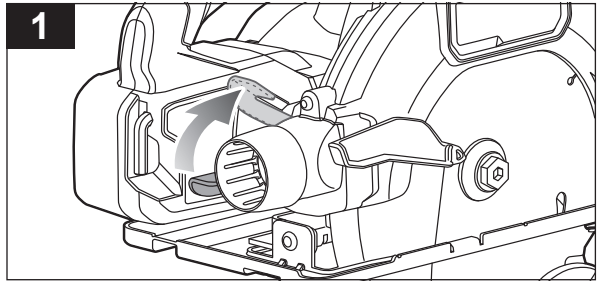
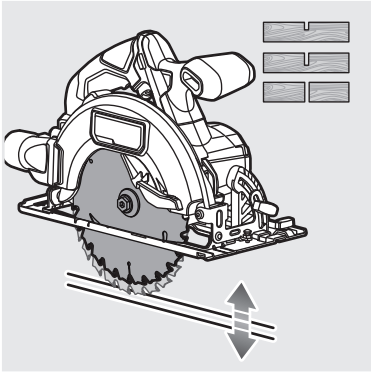
Battery pack

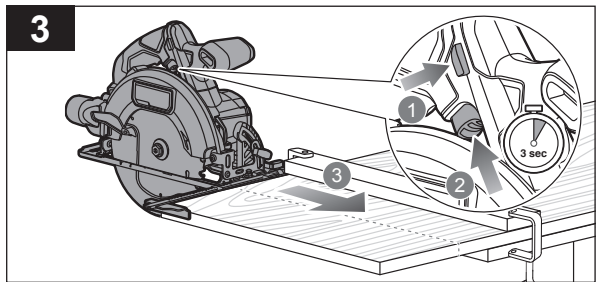
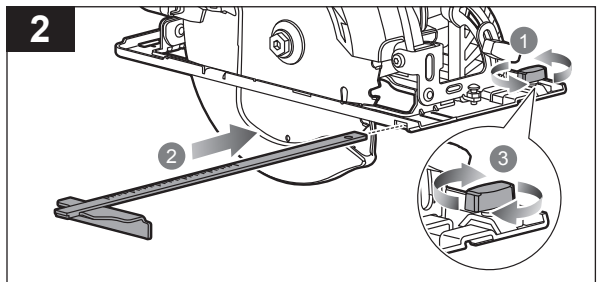
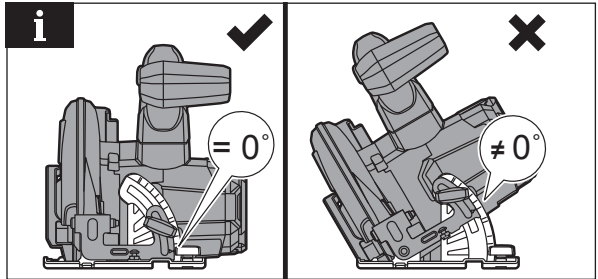
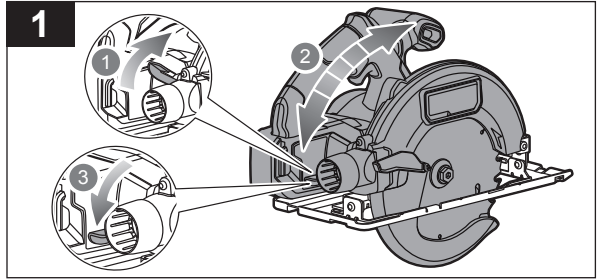
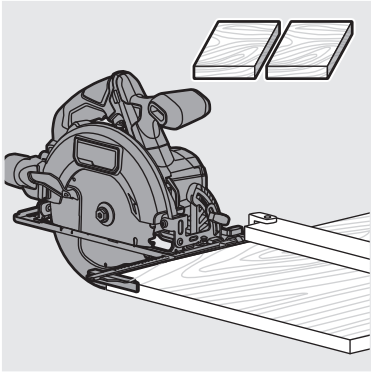
Charger

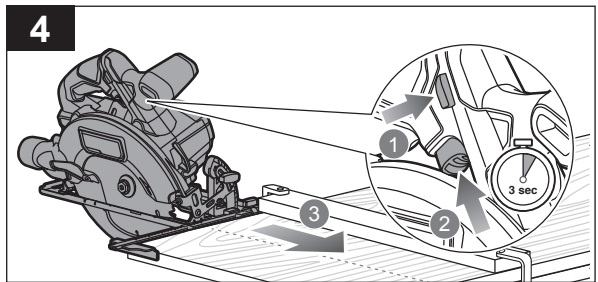
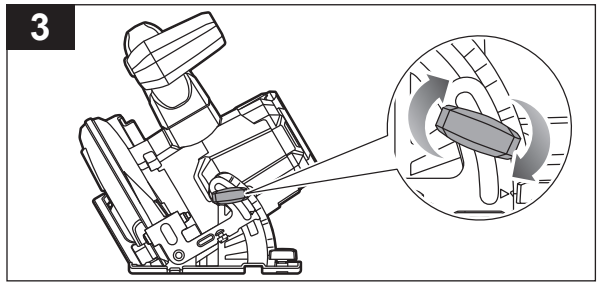
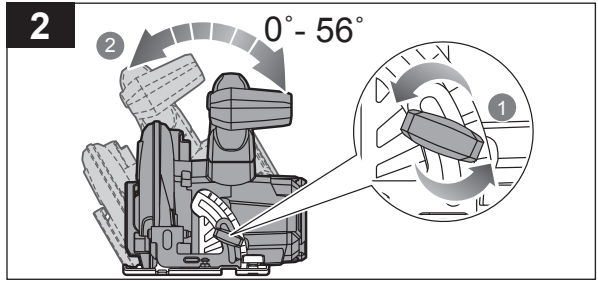
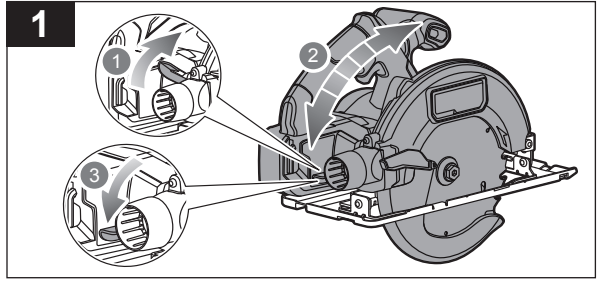
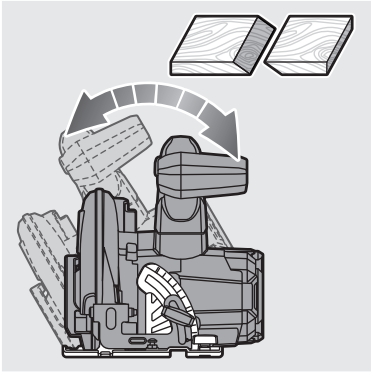


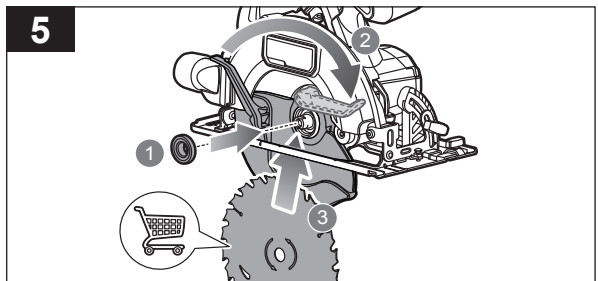
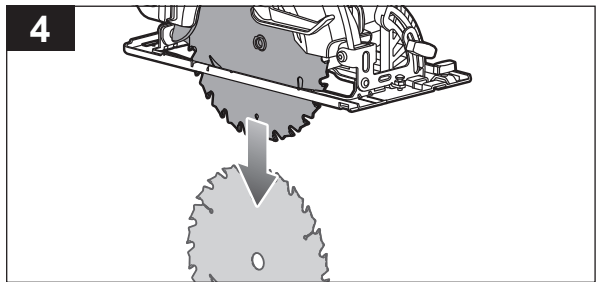
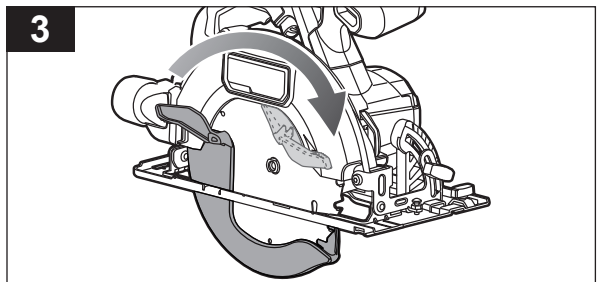
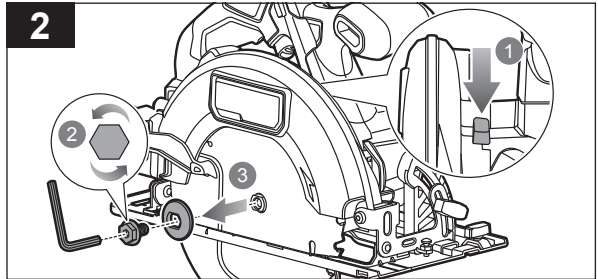
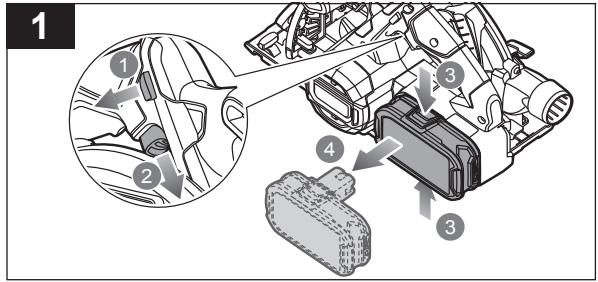
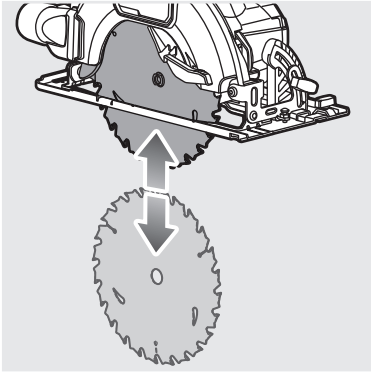


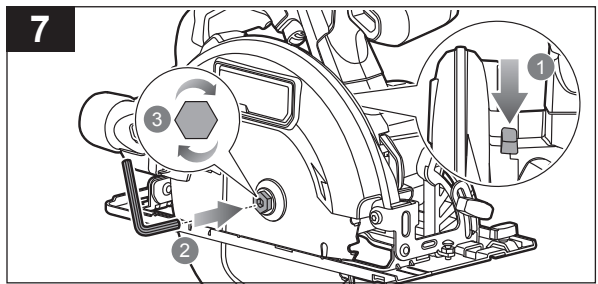
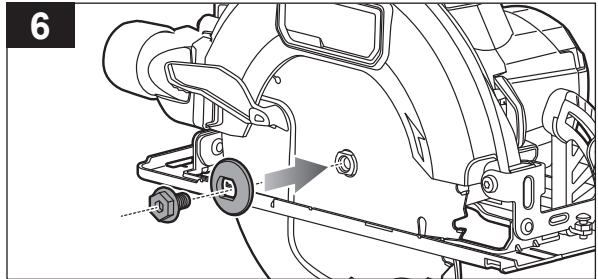
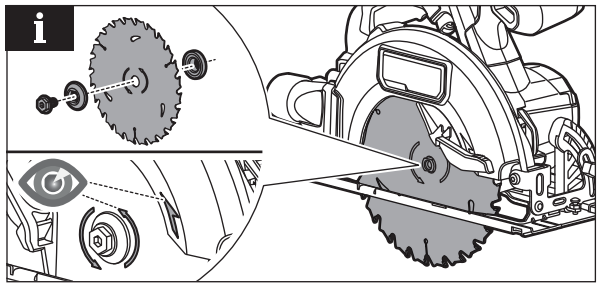













## PRODUCT SPECIFICATIONS

Circular saw	
Model	RCS18X
Voltage	18 V 
Blade diameter	184 mm
Blade arbour	16 mm
Cutting capacity at 0°	62 mm
Cutting capacity at 45°	45 mm
No-load speed	4500 min <sup>-1</sup>
Blade - width of cut	1.6 mm
Blade teeth	24 T
Blade thickness	1.0 mm
Weight - not incl. battery pack	3.2 kg
Measured sound values determined according to EN 62841:	
A-weighted sound pressure level	$L_{pA} = 92.5 \text{ dB(A)}$
Uncertainty K	3 dB(A)
A-weighted sound power level	$L_{WA} = 103.5 \text{ dB(A)}$
Uncertainty K	3 dB(A)
Wear ear protectors.	
The vibration total values (triaxial vector sum) determined according to EN 62841:	
Cutting wood	$a_h = 1.1 \text{ m/s}^2$
Uncertainty K	1.5 m/s <sup>2</sup>

## BATTERY AND CHARGER

Model	Compatible battery pack (not included)	Compatible charger (not included)
Lithium-Ion	RB18L13	
	RB18L15	
	RB18L15A	
	RB18L15B	
	RB18L20	
	RB18L20A	BCS618G
	RB18L25	BCL14181H
	RB18L25A	BCL14183H
	RB18L40	BCL1418IV*
	RB18L40A	RC18150U
	RB18L50	RC18627U
	RB18L50A	RC18120
	RB18L60A	RC18115
	RB18L90A	
	RB1815C	
	RB1820C	
	RB1840C	
	RB1840X	

\* for vehicles with 12V DC outlets

**⚠ WARNING!** The declared vibration total values and the declared noise emission values given in this instruction manual have been measured in accordance with a standardised test and may be used to compare one tool with another. They may be used for a preliminary assessment of exposure.

The declared vibration and noise emission values represent the main applications of the tool. However, if the tool is used for different applications, used with different accessories, or poorly maintained, the vibration and noise emission may differ. These conditions may significantly increase the exposure levels over the total working period.

An estimation of the level of exposure to vibration and noise should take into account the times when the tool is turned off or when it is running idle. These conditions may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration and noise, such as maintaining the tool and the accessories, keeping the hands warm (in case of vibration), and organising work patterns.



Imported by:  
**Techtronic Industries Australia Pty Ltd**  
31 Gilby Road, Mount Waverley,  
VIC, 3149, Australia

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Unit C, 70 Business Parade South,  
Highbrook, Auckland 2013, New Zealand

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