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# MONOCEL GOLD - MARINE GRADE CLEAR TIMBER VARNISH

REVISED: JULY 2003

## DESCRIPTION

Monocel Gold is a high performance single pack, clear finish for timber used in marine or harsh exterior situations. It is also suitable for interior use.

The specially formulated Aliphatic Polyurethane resin in Monocel Gold is boosted by advanced NnaoZ™ technology (invisible Zinc) - a unique ingredient which helps protect against UV- light exposure. This easy to use, brush-on coating provides maximum durability, colour retention and longevity for exposed timber surfaces. It has superior adhesion, and is highly resistant to solvents, chemicals, abrasion and yellowing.

## AREAS OF USE

### Ideal for:

Marine trims  
Harsh exterior conditions  
Plywood  
Outdoor furniture  
Timber panelling  
Architraves  
Most timber surfaces

### Not intended for:

Rough sawn timbers  
Some cork surfaces (test first)  
Timber floors and decking  
Below water line

## SURFACE PREPARATION

- Surface preparation is important. All surfaces should be free from grease, grime, dust and other contaminants. Fine sand and ensure all sharp corners and edges are rounded off and then thoroughly dusted.
- All previous paint, varnish, shellac or lacquer must be totally removed before coating with Monocel Gold. A wood stain can be applied at this stage if required.
- Allow sealer coat to dry a minimum of 4 hours before filling any imperfections with a suitably coloured putty/stopper. Allow to dry for 24 hours before lightly sanding and proceeding with subsequent coats.

## APPLICATION

- Carefully follow surface preparation instructions (above). This step is vital and will determine the quality of the end result.
- Stir well for 5 minutes using a broad (25mm) timber or metal paddle. Continue to stir during application. Do not shake tin. Apply using a clean good quality, soft paintbrush, applicator pad or roller, or spay on. For large areas, use a short-nap mohair roller.
- Thin the first (sealer) coat with 10 - 15% clean mineral turpentine, applying to all end grains and joints before affixing. After at least 4 hours drying time, fill any imperfections with a suitable coloured putty/stopper.
- Allow the sealer coat 24 hours drying time, then lightly sand with 240-grit sandpaper and dust off thoroughly (tack rag recommended)
- Apply a minimum of 4 further coats, allowing at least 24 hours drying time between coats (longer in cold, or humid conditions). Coats should be undiluted (or thin with no more than 5% clean mineral turpentine to aid application in warm conditions). If spraying, coats can be thinned with no more than 10% clean mineral turpentine to aid application.
- Do not apply if temperature is below 10 °C or if rain is expected within 24 hours.



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## COVERAGE

Up to 16 square metres per litre depending on the porosity and application technique

## THINNING

Thin first coat (sealer coat) with 10-15% clean mineral turps. Subsequent coats should be applied undiluted but can be thinned with no more than 5% by volume with clean mineral turps to assist with application in warm conditions. When spraying, thin the first coat 10-15% with clean mineral turps and all other coats thin no more than 10% with clean mineral turps to assist application.

## GLOSS LEVEL

Gold Gloss >80% Gold Satin 20-30% (measurement on a 60° gloss meter). These percentages are based on average readings

## DRYING TIME

Monocel Gold will be touch dry in 4 hours but it is recommended that the product be left a minimum of 24 hours before re-coating. Drying times are a guide only. Longer drying times may be required in cooler or humid conditions.

## CLEAN UP

Please ensure that rim of tin is free from any excess product and the lid is tightly closed. Clean all equipment promptly with mineral turps followed by a fresh water rinse with a little detergent added. Do not pour left over paint or washings down drains. Keep unwanted paint in sealed containers for disposal via special waste collection services.

## COLOUR

Clear

## SIZES

Available in 500ml, 1 litre and 4 litre cans.



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Quality  
Endorsed  
Company  
ISO 9002 L: 2108  
Standard Australia



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## PRECAUTION/FIRST AID

It is recommended that normal personal protective clothing should be worn, including coveralls, impervious gloves and goggles. Avoid unnecessary skin contact and inhalation. Use a suitable respirator if sprayed. Provide adequate ventilation during use. If swallowed, contact a doctor or the Poison Information Centre on 13 11 26. Give a glass of water to drink and do not induce vomiting.

Material Safety Data Sheet available on request.

## DISCLAIMER

The information contained here is given in good faith and is intended to be of assistance to users. The performance of this product is dependant upon its correct preparation, application onto a sound surface and attention to the instructions on the label. The wide variety of surface conditions makes it impossible for the company to assume liability for any loss, consequential or otherwise, arising from the use of this product. Should the product be found defective our liability shall be limited to the replacement of the product only. We reserve the right to amend specifications and application techniques without prior notice.

For further advice please contact the Bondall Building and Renovating Service on 1800 810 123 or (08) 9277 6844



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