

# Instructions for Trimmers with Spindle Drives

## Fits Models

- UN-46K
- UN-55K
- UN-57K
- UN-59K
- UN-2014R

## PARTS REQUIRED

1. Head

2. Bag Marked L & R

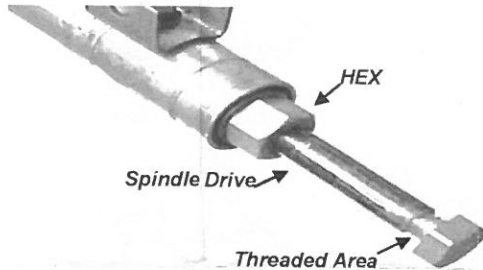
3. Hex Adapter

4. Spacer (If required)



Imported by: Ozito Industries Pty Ltd  
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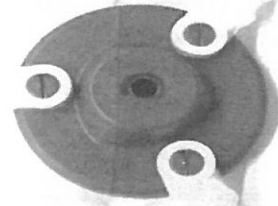
CUSTOMER SERVICE  
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### STEP 1

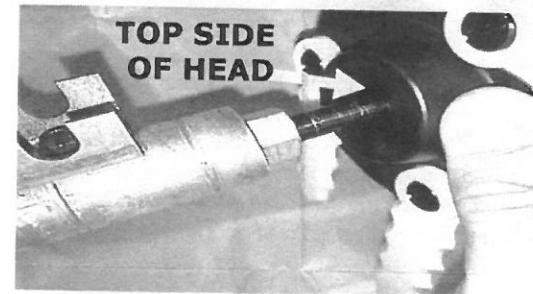
LOCATE BOLT OR NUT FROM PACKAGE  
THAT FITS END OF SHAFT  
**CURVE SHAFT = R**  
**STRAIGHT SHAFT = L**  
REMOVE AND SAVE

THIS SIDE AGAINST HEX OF TRIMMER  
TOP SIDE OF HEAD VIEW



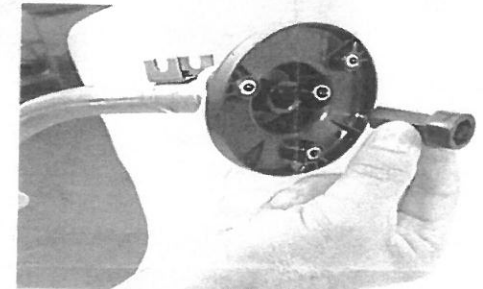
### STEP 2

REMOVE OLD TRIMMER HEAD BY  
UNSCREWING KNOB, SPOOL,  
AND SPOOL HOUSING FROM SHAFT.



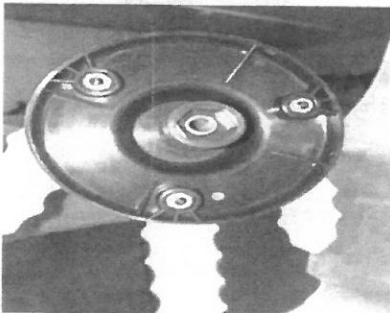
### STEP 3

FIT HEAD OVER SHAFT  
TOPSIDE AGAINST HEX ON TRIMMER



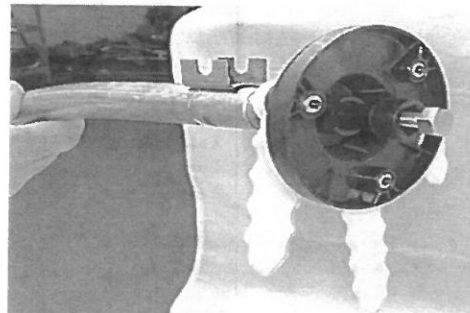
### STEP 4

SLIDE HEX ADAPTER OVER SHAFT AND  
INSERT INTO HEX OF HEAD



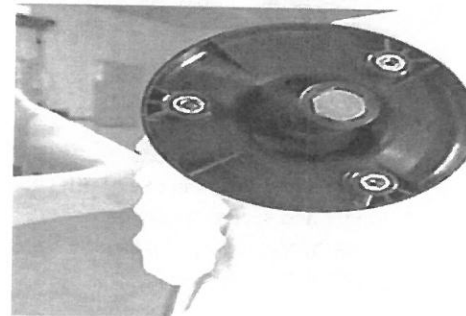
### STEP 5

ENSURE FEMALE THREADED AREA OF SHAFT IS FLUSHED  
OR BELOW ROUNDED SURFACE PORTION OF HEX ADAPTER  
NOTE: MALE THREADS OF TRIMMER  
WILL STAND UP ABOVE HEX FLOOR



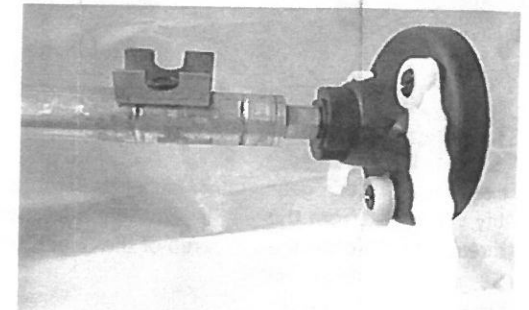
### STEP 6

THREAD NUT OR BOLT BACK ONTO UNIT



### STEP 7

ENSURE UNIT IS TIGHTED AND SECURED



### STEP 8

NOTE: IF PLAY EXISTS, ADD SPACER IN BETWEEN  
HEX OF TRIMMER AND HEAD  
**REASSEMBLE AS BEFORE**



Please visit our YouTube Channel for step-by-step instruction at [YouTube.com/ProulxMfg](https://www.youtube.com/ProulxMfg)

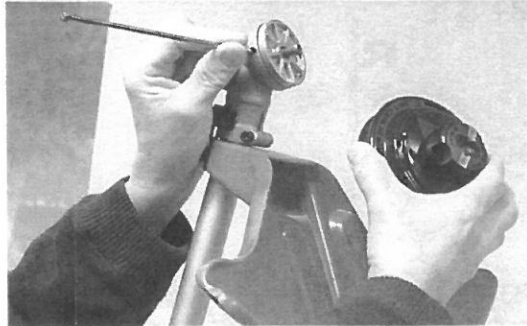
# INSTRUCTIONS FOR PART NUMBERS: UN-46K, UN-55K, UN-57K, UN-59K, UN-2014K

## Method 1

*Straight Shaft Trimmers and some Curved Shaft Trimmers (Echo, Poulan, and Weed Eater)*

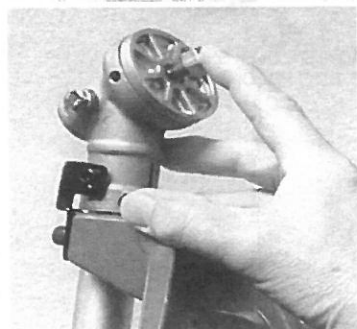


**1.** Consult Owner's Manual to determine method to lock shaft rotation (keyhole for interference fit or wrench to lock rotation of gear case).



**2.** Unscrew ENTIRE trimmer head assembly to expose threaded area.

*(Most straight shaft Trimmers are left hand rotation – right hand clockwise to loosen and left hand counter-clockwise to tighten. Most curved shaft trimmers are right hand rotation – left hand counter-clockwise to loosen and right hand clockwise to tighten).*



**3.** For extended thread gear case identify which nut from the package threads easily onto the shaft. (Use plastic spacer for Stihl and Husqvarna Trimmers). Trimmers with threaded holes identify which bolt fits easily into the hole.



**4.** Place the identified nut or bolt into the recessed hex area of the SaberCut head.



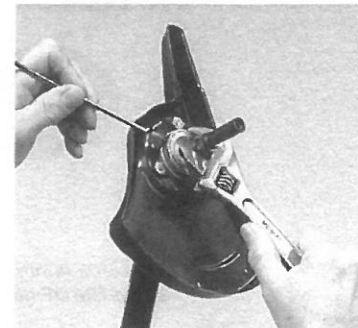
**5.** Hold nut or bolt in place with finger and secure tightly onto shaft by turning head while the shaft rotation is locked.

## Method 2

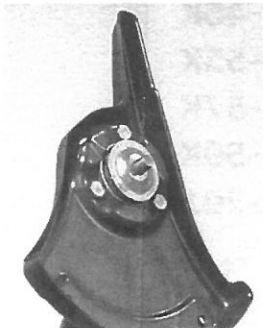
*Some straight Shaft Trimmers have removable Shaft Extensions.*



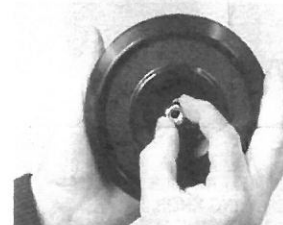
**1.** Unscrew knob and remove entire Trimmer Head Assembly.



**2.** Locate keyhole and lock gear case.



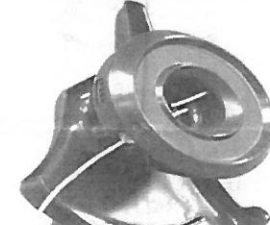
**3.** Unscrew SHAFT EXTENSION to expose primary threads.



**4.** Identify which nut or bolt from the package threads easily onto gear case. (Use plastic spacer for Stihl and Husqvarna Models)



**5.** Place identified nut or bolt into recess hex cavity of the SaberCut Head.



**6.** Hold nut or bolt with finger and securely tighten SaberCut Head onto the gear case by turning head with the gear rotation locked.

### HARDWARE PACKAGE

*Note: You will only need 1 nut or bolt*



**4 BOLTS**



**9 NUTS**

### SPACER

*(Stihl & Husqvarna Straight Shaft)*

### HEX ADAPTERS

**HEX #1**

**HEX #2**

### CURVED SHAFT TRIMMERS

*(Bag labeled R)*

3/8 x 24 NUT  
8 x 1.25 NUT  
10 x 1.25 NUT  
8 x 1.25 MALE  
5/16 x 24 NUT  
1/4 x 20 MALE  
5/16 x 18 MALE

### STRAIGHT SHAFT TRIMMERS

*(Bag labeled L)*

3/8 x 24 LHF  
7 x 1.00 LHM  
10 x 1.00 LHF  
10 x 1.50 LHF  
8 x 1.25 LHF  
10 x 1.25 LHF  
8 x 1.25 LHM

### Safety Information:

Never attempt to make any adjustments or alterations not listed in your Owner's Manual or these instructions. Follow all safety and operation instructions.

Any unauthorized alteration to your trimmer may result in failure to your trimmer or SaberCut Head and/or cause personal injury.

**Important:** Always read the entire Owners' Manual and comply with all safety, operating, and maintenance instructions.