

PART NO. 211189

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# MINI Soldering Torch Kit 10 in 1

## TO IGNITE:

- 1. Face the Exhaust Vent upwards.
- 2. Push Ignition Lock Switch while sliding finger down on the Ignition Switch.
- 3. Adjust flame level with the Flame Adjustment Lever.
- a. + to increase
- b. to decrease

## TO EXTINGUISH:

- 1. Let go of the Ignition Switch if continuous flame switch is in Off position.
- 2. If Continuous Flame Switch is set to On, slide to Off position to turn off.

## HOT BLOWER:

1. Unscrew the Soldering Tip (counter clockwise) from the Soldering Base.

#### **BLOW TORCH:**

- 1. Unscrew (counter clockwise) the Lock Collar and remove the Blow Torch and Lock Collar assembly.
- 2. Remove the Soldering Base, then install the Blow Torch and refit the Lock Collar.
- 3. Tighten securely, do not overtighten.

# THIS PRODUCT IS SUPPLIED WITHOUT GAS. IT REQUIRES FILLING BEFORE USE.

#### FILLING/REFILLING GAS:

- 1. Ensure the Gas On/Off Adjustment Slide is OFF and torch has cooled down.
- 2. Hold the torch in an upside down position.
- 3. Insert the butane canister refill nozzle into the Refilling Valve and push down.
- 4. Stop refilling when the gas starts to overflow.

## For use with TradeFlame Butane Gas Refill 60 g - Part No. 2312 or 200g - Part No. 2323

## WARNING

To avoid injury or damage only ignite the torch when clear of face, hand, clothing or combustible materials. The burner/tip becomes extremely hot during and after operation, care must be taken to avoid accidental burns. Ensure flame is completely out after use.

Do not expose to temperature above 50°C / 120F.

Contains flammable gas under pressure, do not disassemble, puncture, drop or incinerate after use

