

ASSEMBLY INSTRUCTION FOR EXC-900



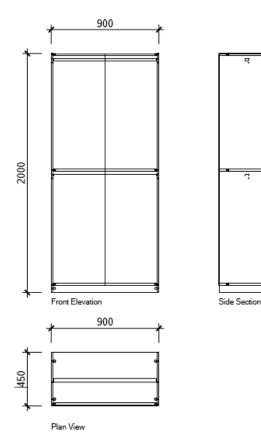
Serious or fatal crushing injuries can occur from furniture tip over. To prevent this furniture from tipping over it must be permanently fixed to the wall with the included wall attachment devices.

When attaching unit to wall put safety bracket in middle of unit with 5/8 pan screw then 25mm pan head screw into wall. For plasterboard without a stud it is recommended to use a plug with screw (not provided).



2000mm H x 900mm W x 450mm D

PARTS IDENTIFICATION LIST



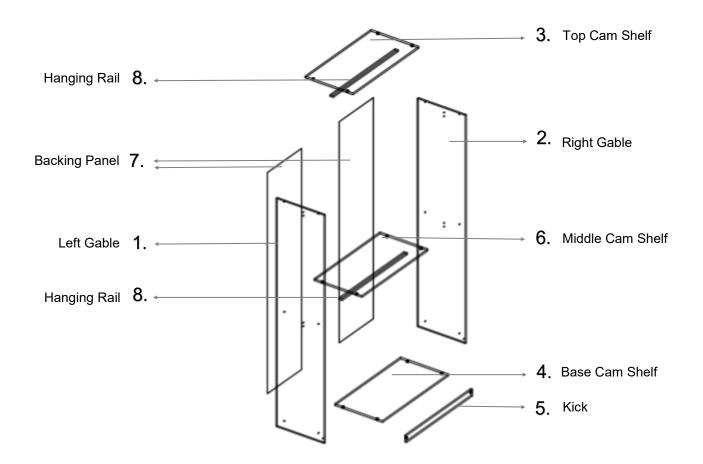
	CAM HEADS	14
() () () () () () () () () () () () () (CAM PINS	14
°	BACKING NAILS	75
···?	RAIL FLANGES	4

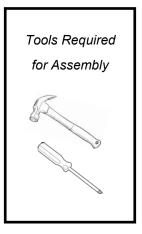
EXC-900 Height: 2000 Width:900 Depth: 450 1) Left Gable: 446 x 1999 2) Right Gable: 446 x 1999 3) Top: 444 x 868

- 4) Base: 444 x 868
- 5) Kick face: 868 x 60
- 6) Cam Shelf: 444 x 868
- 7) Back: 450 x 1938
- 8) Back: 450 x 1938
- 9) Hanging Rail: 30 x 858
- 10) Hanging Rail: 30 x 858

	5/8 PANHEAD WALL SCREWS	1
()IIIIII	25mm PANHEAD UNIT SCREWS	1
0	"L" SAFETY BRACKET	1
	HANGING RAIL	2

ASSEMBLY OF SHELL OF EXC-900



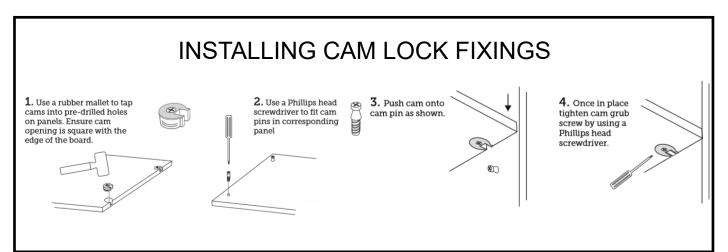


Step 1: Lay all panels on the floor to assemble.

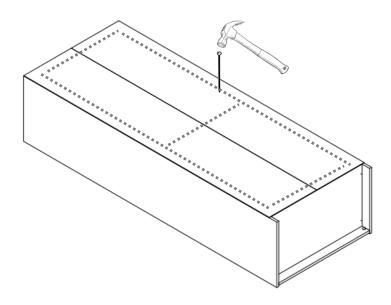
Step 2: Secure Left Gable (1) to Top Shelf (3), then the Base Shelf (4) and then follow with the Cam Middle Shelf (6).

Step 3: Ensure all Shelves are attached to the Left Gable, then secure the Right Gable (2) to all 3 Shelves. Ensure you follow the below cam instructions and use 4 x Cam Locks and Pins per shelf.

Step 4: When this is all completed add the Kick Face (5) to the Base Shelf (4).



ASSEMBLY BACKING BOARD



Step 5: Fold out the Backing Boards (7) proceed to nail the Backing Board into position with a hammer.

It is important to make sure the Backing Boards are square with the left and right gables.

To secure the middle add a few nails across the Middle Cam Shelf.

ASSEMBLY FLANGES & HANGING RAIL





Step 6: Tap flanges into predrilled holes for the top Hanging Rail (8) and then for the bottom Hanging Rail.

If you wish you can screw in a wood screw into the middle screw for a more secure fixing.

Then slide the Hanging Rail into both the left and right flanges.